

STEEL STRAPPING JOINT COMPARISON

MANDATORY STOPS DURING PRODUCTION



STOP OF STRAPPING OPERATIONS EVERY 100 CYCLES FOR SEALS WAREHOUSE FILLING (5 min)

NON STOP OF STRAPPING OPERATIONS

NON STOP OF STRAPPING OPERATIONS

DAILY OPERATION AT SHIFT CHANGE



HEAD GENERAL CLEANING (5 min)

HEAD GENERAL CLEANING (5 min)

HEAD AND ELECTRODS CLEANING (7-8 min)

CONSUMABLES (STRAP EXCLUDED)



N° 1 SEAL EACH CYCLE

NO CONSUMABLE

50 liters argon gas each 5000 cycles

MAINTENANCE



SEALING UNIT REPLACEMENT EVERY 40.000-50.000 CYCLES

SEALING UNIT REPLACEMENT EVERY 40.000-50.000 CYCLES

ELECTRODS, CERAMIQUE HEADS, WELDING PLATES, BASE PLATE, CUTTER