

STEEL STRAPPING JOINT COMPARISON

MANDATORY STOPS DURING PRODUCTION







NON STOP OF STRAPPING OPERATIONS



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DAILY OPERATION AT SHIFT CHANGE



HEAD GENERAL CLEANING (5 min)



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HEAD AND ELECTRODS CLEANING (7-8 min)

CONSUMABLES (STRAP EXCLUDED)



N° 1 SEAL EACH CYCLE

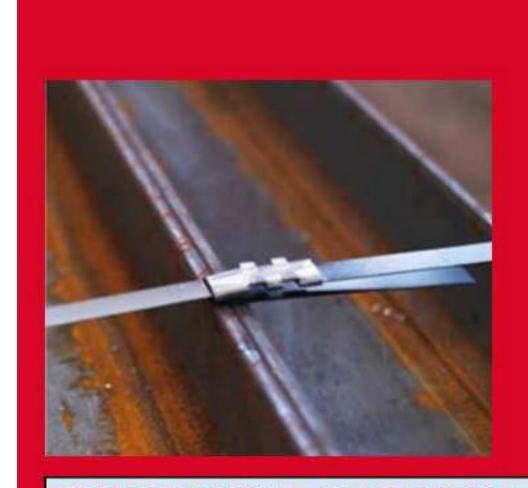


NO CONSUMABLE



50 liters argon gas each 5000 cycles

MAINTENANCE



SEALING UNIT REPLACEMENT EVERY 40.000-50.000 CYCLES



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ELECTRODS, CERAMIQUE HEADS, WELDING PLATES, BASE PLATE, CUTTER